



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM631V3027101
Job Sheet 181887



005935

Part No: RBEM631V3027101

Job Qty: 1 ea

Part Name: Torlon Bush Exchange



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 10/15/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM631V3027101 REV 1 IPP REV A 18.03.05 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/15/18	10/15/18	0.00	0.00	Start Up Small Fab-4		MCC
100	Small Fab	1 pcs	10/15/18	10/15/18	0.08	0.50	Small Fab-9		MCC JAS
110	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	10/15/18	10/15/18	0.00	0.00	Packaging3-2		MCC 3-89
140	QC21-FG	1 Ea	10/15/18	10/15/18	0.00	0.00	QC21		DAS OCT 17 2018

Part Op 100 - 1- Engrave placard RB41011 using marktronic engraver 2- Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1150-E 3- Deburr holes and remove chips from case. 4- Rivet Dart placard to Pelican case 5- Pack case as per DWG.

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
91292A127	Socket Head Cap Screw, M5 x 0.8mm x 18mm	1 Ea (1 ea)	100-Small Fab	5050294
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab	505949
APP-1150-E	Case	1 Ea (1 ea)	100-Small Fab	5091323
RBEM631V3027101-1	Threaded Half	1 Ea (1 ea)	100-Small Fab	5070486
RBEM631V3027101-3	Counterbore Half	1 Ea (1 ea)	100-Small Fab	5070487
RBEM631V3027101-7	Bottom Foam use in case APP-1150-E	1 Ea (1 ea)	100-Small Fab	5091321
RBEM631V3027101-9	Top Foam use in case APP-1150-E	1 Ea (1 ea)	100-Small Fab	5091322

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB41011	1	763	0
100-Small Fab	91292A127	1	48	0
	97524A032	4	987	0
	APP-1150-E	1	1	0
	RBEM631V3027101-1	1	5	0
	RBEM631V3027101-3	1	4	0
	RBEM631V3027101-7	1	1	0
	RBEM631V3027101-9	1	1	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 11:47 AM dart.logan.david

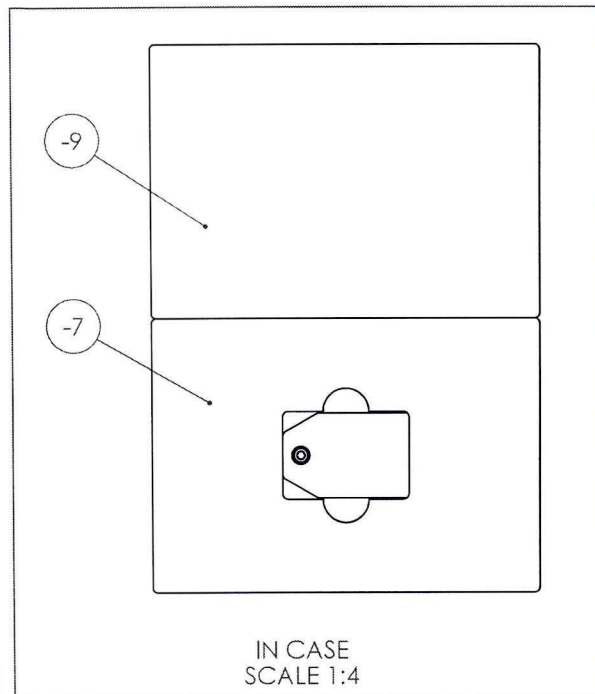
**Container No: S118633****Part: RBEM631V3027101****Job No: 181887****Serial No/Batch: S118633****Revision: 1****Inspector:****Exp Date:****Instructions:**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

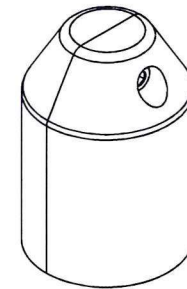
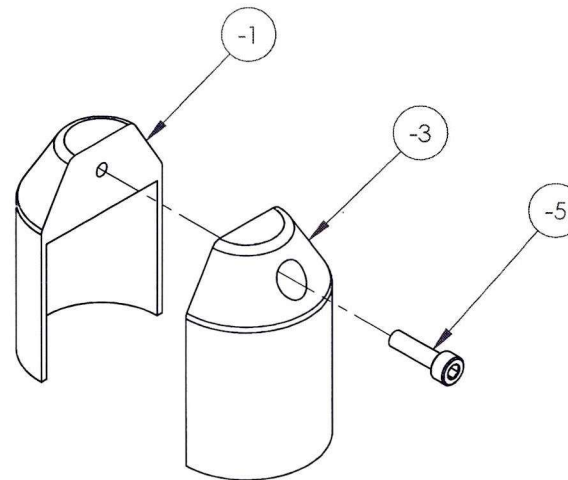
Date: 10/16/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/10/2016	DPD	JAG



IN CASE
SCALE 1:4



NOTE:
REF EUROCOPTER T/N: M631V3027101.

DART AEROSPACE																					
TITLE TORLON BUSH EXCHANGE																					
DWG NO. RBEM631V3027101	REV 1																				
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SHEET 1 OF 5																					

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	THREADED HALF	6061		2
			-3	1	COUNTERBORE HALF	6061		3
		B/O	-5	1	SOCKET HEAD CAP SCREW	S.S.	M5 X D.8mm X 18mm (MCMaster-CARR #91292A127)	1
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	2.97 X 5.93 X 8.43 (I.R. SPECIALTY)	4
		B/O	-9	1	TOP FOAM	Y20 BLACK	.72 X 5.93 X 8.43 (I.R. SPECIALTY)	5
		B/O	-11	1	CASE	PLASTIC	PELICAN #APP-1150-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S